



# TECHNICAL DATA SHEET



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## DESCRIPTION



LePage® Carpenter's Glue is a ready-to-use, multi-purpose, high tack, polyvinyl acetate woodworking adhesive ("aliphatic resin" glue). It is specially formulated for carpentry and cabinet making. Carpenter's Glue has a greater wet tack than white glues, which allows faster gripping action and less slippage during the clamping process. It dries to a tough, high strength, humidity resistant bond. LePage® Carpenter's Glue dries to a translucent light yellow to blend with many wood grains, especially pine and is sandable and paintable. LePage® Carpenter's Glue is non-toxic as per U.S. Federal Consumer Product Safety Commission, ASTM D 4236. It also conforms to CSA 0112.4, CGSB 71-GP-5 and ASTM D-4317-88 (10.2).

The 400 mL and 800 mL sizes of LePage® Carpenter's glue are available in the convenient Easy Flow Bottle. The Easy Flow System™ features include: an extended nozzle for precise application and flow control, a tapered nozzle ideal for biscuit joint applications, a re-sealable airtight cap with built-in tip holder and a wide neck for easy refilling. The bottle is easy to squeeze with its flat side and non-slip grip. There are also extra sealant threads for adding extra long sealant nozzles.

## RECOMMENDED FOR:

An interior wood adhesive for making tight fitting joints required in quality cabinet making, carpentry work, furniture and general wood gluing. Where a water-resistant adhesive is required use LePage® Outdoor Wood Glue. Bonds porous substrates such as wood, wood compositions, veneer, cardboard, leather and cork.

## NOT RECOMMENDED FOR:

- Joints that require gap filling.
- Bonding non-porous substrates. (e.g. plastic or metal).
- Applications that will be subject to direct water contact unless sealed and maintained with a waterproof coating prior to contact.
- Structural applications (e.g. Load bearing applications in building construction)
- Storage in metal containers.

Item #	Packaging	Size
530539	Oval Bottle	150 mL
442184	Easy Flow Bottle	400 mL
649429	Easy Flow Bottle	800 mL
530538	Plastic Jug	3 L

## FEATURES & BENEFITS

Feature	Benefits
<b>Adhesive:</b>	
Sandable.....	Easy removal once cured
Paintable.....	Unaffected by finishes
Dries translucent yellow .....	Blends with many wood tones
Non-Toxic .....	Harmless
Bonds with 2 tons of strength.....	Bond is stronger than the wood
Not damaged by freezing.....	Stable up to five freeze/thaw cycles
<b>Easy Flow System:</b>	
Tapered nozzle.....	Precise application
Wide neck.....	Easy to refill
Re-sealable threaded cap.....	Air tight seal for long storage life
One flat size.....	Bottle will not roll away if placed on its side
Non-slip grip.....	Easy to handle
Easy-to-squeeze bottle.....	Excellent flow control



## COVERAGE:

Approximately 3.9 m<sup>2</sup>/L (159 ft<sup>2</sup>/gallon) per surface @ 10 mils wet.

## DIRECTIONS:

### Tools Typically Required:

Wood clamps, damp cloth or rag and sandpaper.

### Safety Precautions:

Wash hands after use.

### Preparation:

Apply and cure adhesive when materials, working environment, and glue are at a working temperature above 15°C (59°F). Wood surfaces to be bonded must be clean, dry and dressed so that they are close fitting without gaps. Use woods with a moisture content between 7% and 12%. Extremely dry wood will soak up the water in the adhesive before the curing process can occur. Oily woods such as teak and rosewood should be freshly dressed and degreased using acetone. Do not dilute the adhesive.

### Application:

Spread LePage® Carpenter's Glue evenly on both surfaces. Open time should be limited to 5 minutes. Join and clamp under moderate pressure, 50 to 150 psi, until close fitting (i.e. no gap). Use higher pressure range for hardwood. Avoid excessive pressure, which will result in starved glue joints. Remove any "squeeze-out" with a scraper or by wiping with a clean, damp cloth. Allow a minimum clamping time of 25 minutes. For oily woods, allow extra clamping and drying time. When laminating multiple layers of wood or gluing assemblies under stress, allow additional clamping time. After clamping, allow glued sections to remain undisturbed overnight before subjecting to further finishing. Remove dried glue from surfaces by sanding prior to staining or varnishing. Failure to do so will result in a white spot when using stains or clear coats.

### Clean-up

Wipe excess glue immediately with a damp cloth. Wash hands immediately with soap and warm water. Cured adhesive may be carefully cut away with a sharp-edged tool or sanded. Rubbing with hot soapy water or steaming will aid removal. Paint strippers will also remove dried glue.

## STORAGE AND DISPOSAL

Store above freezing. Store in tightly closed containers at a storage temperature of 5°C (41°F) to 32°C (90°F). Freeze / thaw stable up to 5 cycles. Do not store in metal containers. For unwanted product, allow to harden and dispose of with trash.

## PRECAUTIONS

Refer to the Material Safety Data Sheet (MSDS) for further information

## DISCLAIMER

The information and recommendations contained herein are based on our research and are believed to be accurate, but no warranty, express or implied, is made or should be inferred. Purchasers should test the products to determine acceptable quality and suitability for their own intended use. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

## TECHNICAL DATA

Typical Uncured Physical Properties		Typical Application Properties	
<u>Colour:</u>	Translucent pale yellow	<u>Application Temperature:</u>	Use above 15°C (59°F)
<u>Appearance:</u>	Free flowing liquid	<u>Odour:</u>	Minimal
<u>Base:</u>	Polyvinyl acetate	<u>Open Time:</u>	5 minutes
<u>Solvent:</u>	Water	<u>Clamping Time:</u>	25 minutes
<u>Specific Gravity:</u>	1.08	<u>Dry Time:</u>	24 hours @ 25°C (78°F) and 50% RH. Strength continues to develop for 7 days. Cold and damp conditions will lengthen dry time.
<u>% Solids:</u>	44 %	<u>Clean Up:</u>	Uncured adhesive: Soap and water
<u>Viscosity:</u>	9,120 cps (@ 20 rpm, 23°C)		
<u>pH:</u>	4.5		
<u>Shelf Life:</u>	18 months from date of manufacture (Unopened)		

**Lot Code Explanation: YM123-YYDDD**

**YM123** = Batch Code = Manufacturing Code  
 Y= Year  
 M = Month  
 123 = The batch # of a product manufacture  
 in that given month and year.

(Lot code stamped on  
 neck of bottle)

For Example:  
 HM028  
 H = Year = 2008  
 M = Month = November  
 028 = This is the 28<sup>th</sup> batch of this product  
 to be manufactured in Nov. 2008.

**YYDDD** = Date Code = Packaging Code  
 YY = Last two digits of year of  
 manufacture  
 DDD = Day of manufacture  
 based on 365 days in a year

For Example:  
 09061  
 = 61<sup>st</sup> day of 2009  
 = March 2, 2009

Year		Month	
2001	A	January	A
2002	B	February	B
2003	C	March	C
2004	D	April	D
2005	E	May	E
2006	F	June	F
2007	G	July	G
2008	H	August	H
2009	J	September	J
2010	K	October	K
2011	M	November	M
2012	N	December	N
2013	P		
2014	Q		
2015	R		

Note: I, L and O have been skipped so as not to confuse  
 the letters with numbers.

**Typical Cured Performance Properties**

**Colour:** Translucent pale yellow

**Cured Form:** Hard, non-flexible

**Paintable:** Yes

**Sandable:** Yes

**Specifications:** Conforms to:

- CSA 0112.4,
- CGSB 71-GP5
- ASTM D 4317-88 (10.2)
- ASTM D 4236

**Compression Shear Strength :**

- Hard white maple, 60 min clamp, 24 hour dry time, ASTM D 905 2494 ± 347 psi
- Marble (back) to plywood, 1 kg pressure for 24 hours, 7 day dry time 797 ± 201 psi
- Marble (front – glossy) to plywood, 1 kg pressure for 24 hours, 7 day dry time 666 ± 100 psi
- Granite (back) to plywood, 1 kg pressure for 24 hours, 7 day dry time 917 ± 203 psi
- Glass to pine, 1 kg pressure for 24 hours, 7 day dry time 2454 ± 749 psi
- Maple to aluminum (sandblasted), 7 day dry time 2772 ± 394 psi
- Pine to plastic laminate (back), 7 day dry time 857 ± 108 psi